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APPLICANT: NAKADA ENGINEERING KK;

INVENTOR: KAWATAHARA YOSHINORI;

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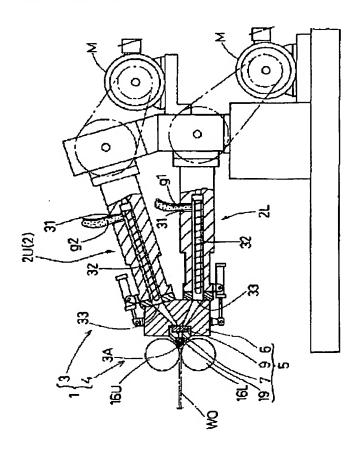
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TITLE

ROLLER HEAD RUBBER EXTRUSION

APPARATUS



ABSTRACT: PROBLEM TO BE SOLVED: To form a thin sheet-like rubber product with high accuracy and high quality e.g. a rubber member for forming a tire whose crosssection is divided into a plurality of regions with a plurality of kinds of rubbers.

> SOLUTION: A rubber extrusion apparatus 3 with an extrusion head 5 for extruding a rubber extrusion body with a transversely long crosssection divided into a plurality of crosssectional region with a plurality of kinds of rubbers (q) extruded from a plurality of rubber extruder main bodies 2 and a roller head 4 arranged in the neighborhood of an extrusion hole 3A and consisting of upper and lower calender rolls 16U and 16L are provided. The height of opening of the extrusion hole 3A is made less than 3 times of the gap between the upper and lower calender rolls 16U and 16L.

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